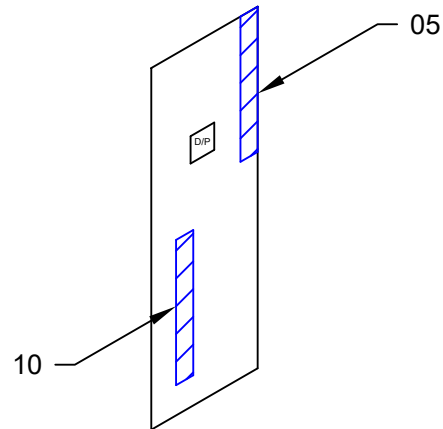


ITEM:	FUEL GAS SCRUBBER	V129486
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ITEM:	FUEL GAS SCRUBBER	V129486
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ITEM:	FUEL GAS SCRUBBER	V129486
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COMMENTS:

PROJECT:
C81567



SYLVAN LAKE, AB	(403) 887-3562
WHITECOURT, AB	(780) 778-5584
GRANDE PRAIRIE, AB	(780) 518-9757

TECHNICIAN:

SNT LEVEL II
CGSB 48.9712
LEVEL II # 11987
S/N: GOPLS16030120

DATE: 08/25/21	CAD UPDATED BY : SG
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CLIENT:

LSD:

INSPECTOR :	
LOCATION :	CONTAINER : CASH TOWHEMAN

LOCATION :	SOUTHWEST SASKATCHEWAN
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DISTRICT UNIT :	SOUTH
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BLDG/SKID/LIC :	PKG77415
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PROCESS :	SWEET
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CODE :	ASME SEC VIII DIV 1
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SPECIFICATION :	AS PER ASME SE 797
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TECHNIQUE :	UTT-01 REV. #01
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METHOD :	UT CONTINUOUS / A SCAN
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SURFACE COND :	PAINTE
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SURFACE TEMP :	AMBIENT
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VESSEL INFORMATION

VESSEL # :	V129486
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CRN # :	L5986.21
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SERIAL # :	PE7800
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MANUFACTURER :	PENFABCO
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DATE BUILT :	2002
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CLIENT ID / TAG :	-
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M.A.W.P. :	250
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M.A.W.T. :	200
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JOINT EFFICIENCY/RT :	N/S
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STRESS RELIEVED :	N/S
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INSULATED :	NO
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MANWAY :	NO
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VESSEL SPECIFICATIONS

	OD	NOMINAL	MATERIAL	CA
VESSEL HEAD	-	-	-	-
VESSEL SHELL	6.625"	.280"	SA-106-B	.063"
BOOT HEAD	-	-	-	-
BOOT SHELL	-	-	-	-

PIPING INFORMATION

[illegible]



ULTRASONIC CORROSION SURVEY: LTA MANAGEMENT

LSD:	Vessel Number: V129486	Manufacturer: PENFABCO	Survey Date: 8/25/2021
District Unit: SOUTH	Vessel Name: FUEL GAS SCRUBBER	Serial Number: PE7800	Inspector: DANIEL WALSH
Location: SOUTHWEST SASKATCHEWAN	Year Built: 2002	Shell MAWP PSI: 250 MAWT F: 200	Process: SWEET
PKG/Skid: PKG77415	Tag Number: -	Tube MAWP PSI: 0 MAWT F: 0	Project #:
	CRN: L5986.21	Vessel CA: 0.0630	Report Number:

CML	Description	Year	Avg Inches	Min Inches	Scanning surface operational status during UT survey	Nominal	CA	Pressure TMIN	Recommended Retirement Date	Piping Structural TMin
05	Upper	Shell	Baseline	08/25/21	0.286 0.272	External (Offline)	0.2800	0.0630	0.0447	2041
Shape	Cylindrical	Shell Side	Previous				Comments-->	OK		
OD	6.625		Current	08/25/21	0.286 0.272	External (Offline)				
Spec.	VIII Div 1		ST Loss MPY							
Material	SA 106 - B		LT Loss MPY		0					
10	Lower	Shell	Baseline	08/25/21	0.303 0.284	External (Offline)	0.2800	0.0630	0.0447	2041
Shape	Cylindrical	Shell Side	Previous				Comments-->	OK		
OD	6.625		Current	08/25/21	0.303 0.284	External (Offline)				
Spec.	VIII Div 1		ST Loss MPY							
Material	SA 106 - B		LT Loss MPY		0					