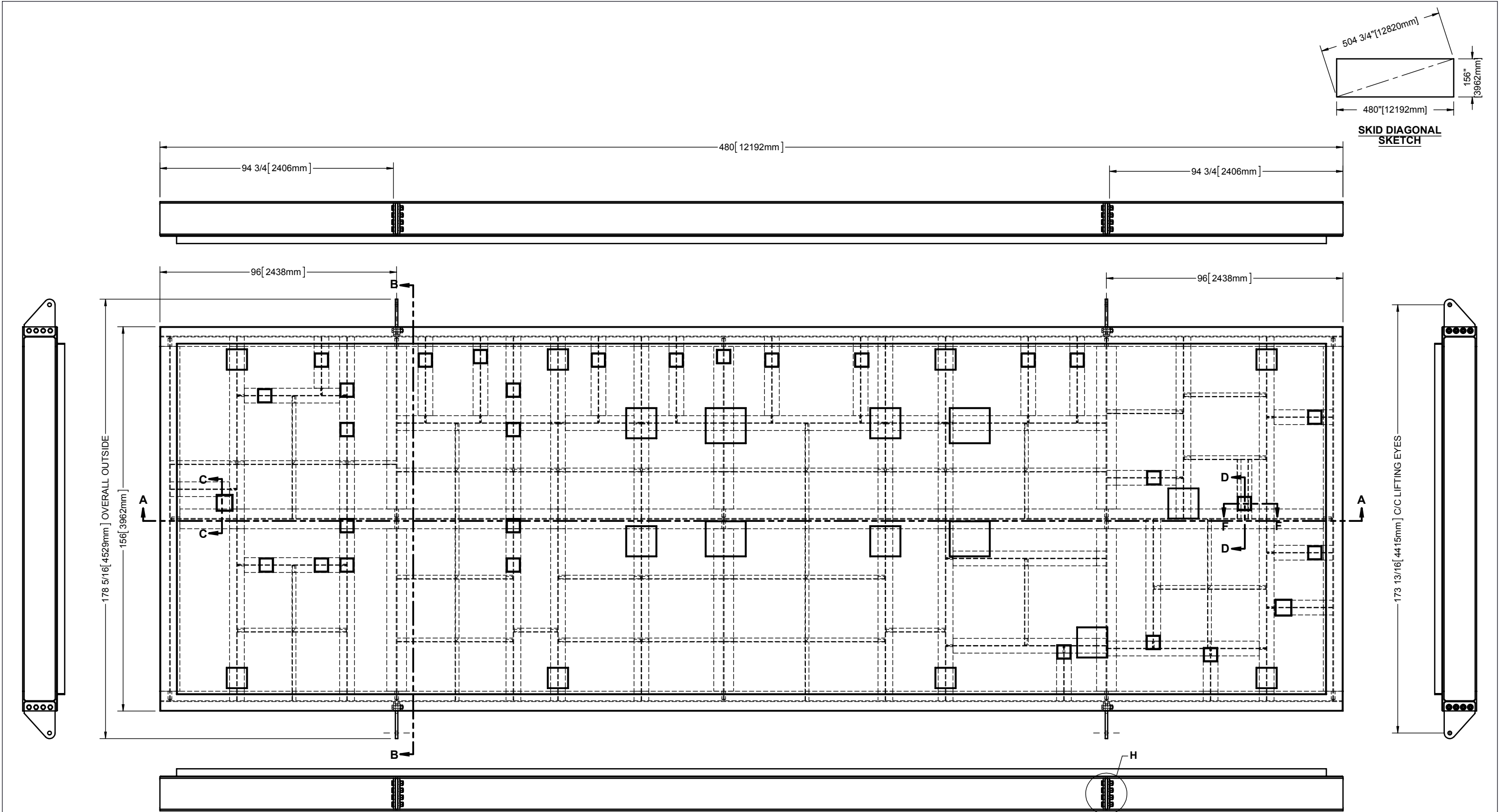




SKID DIAGONAL SKETCH

GENERAL NOTES:

- GENERAL SHOP TOLERANCES ARE +/- 1/8" TO BE WELDED BY CWB CERTIFIED WELDERS ONLY.
- MPI 100% ON LIFTING LUGS
- WITNESS TEST ON CLOSED, AND OPEN SUMPS. HOLD FOR 15 MINUTES.
- 2" INSULATION ON UNDERSIDE OF SUMP TANK, AND FLOOR DRAIN SUMP.
-

REVISIONS								
REV	DESCRIPTION	DATE	BY	CHK	ENG	SHOP	QCI	PM
0	ISSUED FOR CONSTRUCTION	15AUG14	JP					

TOLERANCES (UNLESS OTHERWISE STATED) REFER TO ASME B16

FABRICATION TOLERANCES ± 1/8" [3.2] ANGLES ± 1°

MACHINING TOLERANCES
X ± 0.1" ±2.5
XX ± 0.01" ±0.25
XXX ± 0.005" ±0.13
ANGLES - ±0.5° or ±0'00"30s

THREADS: EXTERNAL-CLASS 2A
INTERNAL-CLASS 2B
FLATNESS &/OR STRAIGHTNESS:
0.005/IN [0.13/25.4]

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES
ALL DIMENSIONS IN [] ARE mm

DO NOT SCALE DRAWING

DIMENSIONS AND TOLERANCING
PER ANSI Y14.5M-1994

IF IN DOUBT - ASK

APEGGA PERMIT TO PRACTICE No: P07612 ABSA AUTH. No: AQP21428

THIS DRAWING CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION, AND IS NOT TO BE REPRODUCED, DISTRIBUTED, OR TRANSMITTED IN ANY FORM WITHOUT EXPRESS WRITTEN PERMISSION FROM WESTPOWER. THIS DRAWING IS THE PROPERTY OF WESTPOWER AND SHALL BE RETURNED UPON REQUEST. ALL PATENTS, AND COPYRIGHTS RESERVED.

MODELED: JP	DATE: 20MAY14	SKID ASSEMBLY	
DRAWN: JP	DATE: 02JUL14		
CHECKED: SL	DATE: 03JUL14		
APPROVED: AW	DATE: 04JUL14		
REF No: -		CLIENT: PROGRESS ENERGY CANADA LTD.	
		CONSUL: KEYWEST PROJECTS LTD.	
		TITLE: CARIBOU SOUTH REFRIGERATION PLANT	
		-	
		-	
TAG No: -		PO No: PG093-004-PO-21-07	LOCATION: C-16-F/94-G-7
SCALE: N.T.S.	CALC. WEIGHT: 18158.4 lbs.	DWG No: P1378-302	REV No: 0