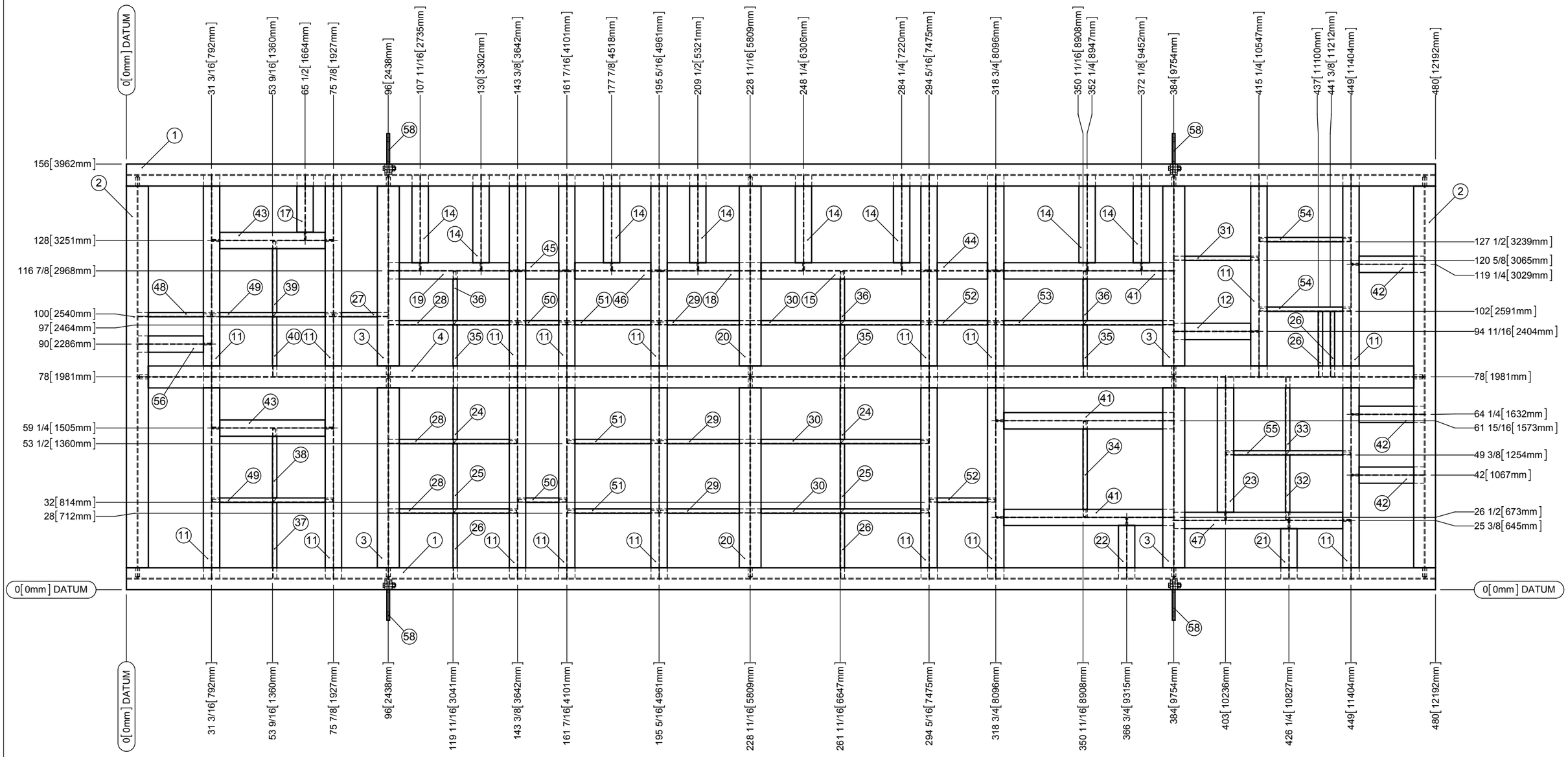
**** CHECKER PLATE/SOLE PLATES REMOVED FOR CLARITY ****



BEAM LOCATIONS

GENERAL NOTES:

1. GENERAL SHOP TOLERANCES ARE +/- 1/8"
2. TO BE WELDED BY CWB CERTIFIED WELDERS ONLY.
3. MPI 100% ON LIFTING LUGS
4. 2" INSULATION ON UNDERSIDE OF SUMP TANK, AND FLOOR DRAIN SUMP.

REVISIONS

REV	DESCRIPTION	DATE	BY	CHK	ENG	SHOP	QCI	PM
0	ISSUED FOR CONSTRUCTION	15AUG14	JP					

TOLERANCES (UNLESS OTHERWISE STATED) REFER TO ASME B16

FABRICATION TOLERANCES ± 1/8" [3.2]
ANGLES ± 1°

MACHINING TOLERANCES
.X ± 0.1" ±[2.5]
.XX ± 0.01" ±[0.25]
.XXX ± 0.005" ±[0.13]
ANGLES - ±0.5° or ±0°00"30s

THREADS: EXTERNAL-CLASS 2A
INTERNAL-CLASS 2B
FLATNESS &/OR STRAIGHTNESS:
0.005/IN [0.13/25.4]

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES
ALL DIMENSIONS IN [ ] ARE mm

DO NOT SCALE DRAWING

DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1994

IF IN DOUBT - ASK

westpower

APEGGA PERMIT TO PRACTICE No: P07612 **ABSA AUTH. No: AQP21428**

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MODELED: JP	DATE: 20MAY14	
DRAWN: JP	DATE: 02JUL14	
CHECKED: SL	DATE: 03JUL14	
APPROVED: AW	DATE: 04JUL14	
REF No: -		
TAG No: -		
SCALE.: N.T.S.	CALC. WEIGHT: 18158.4 lbs.	

SKID ASSEMBLY

CLIENT: PROGRESS ENERGY CANADA LTD.

CONSUL: KEYWEST PROJECTS LTD.

TITLE: CARIBOU SOUTH REFRIGERATION PLANT
-
-

PO No.: PG093-004-PO-21-07

LOCATION: C-16-F/94-G-7

DWG No.: **P1378-303**

REV No.: **0**