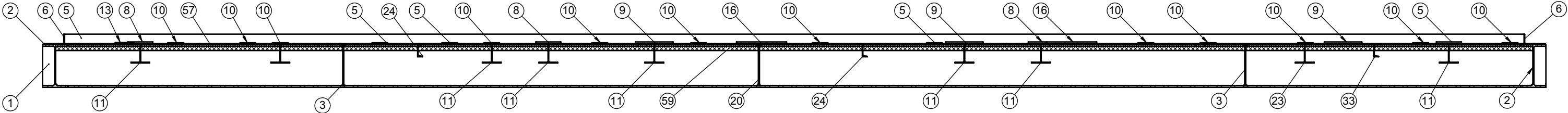
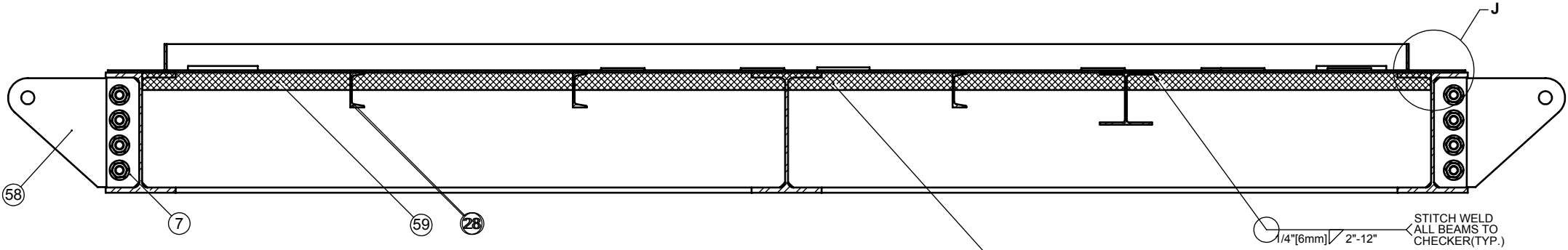


NOTES:
1) ALL COPED BEAMS TO BE WELDED, AND GROUND FLUSH TO T.O.S.



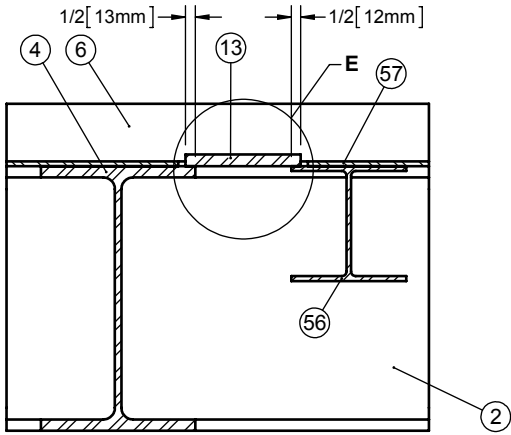
SECTION A-A



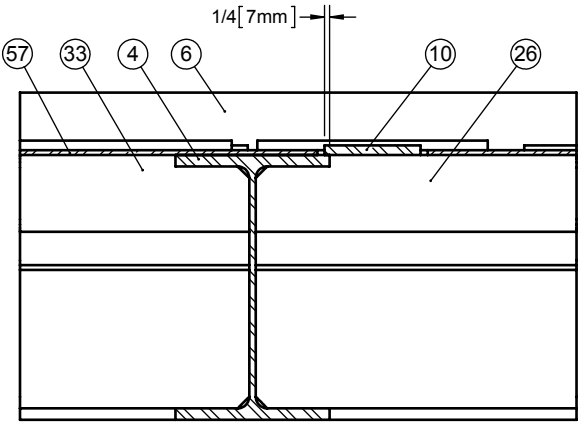
SECTION B-B

2" URETHANE SPRAY INSULATION
(TYP. UNDERSIDE CHECKER)
(BY OTHERS)

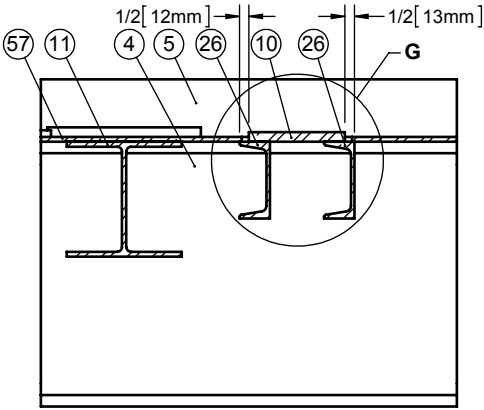
1/4"[6mm] 2"-12"
STITCH WELD
ALL BEAMS TO
CHECKER(TYP.)



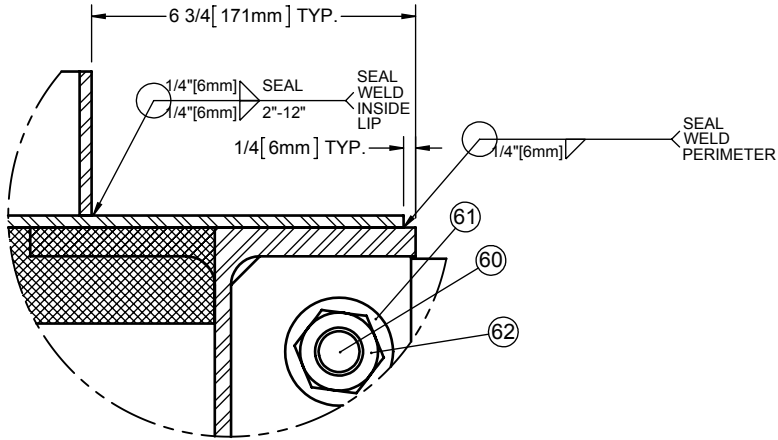
SECTION C-C



SECTION D-D



SECTION F-F



DETAIL J

GENERAL NOTES:
1. GENERAL SHOP TOLERANCES ARE +/- 1/8"
2. TO BE WELDED BY CWB CERTIFIED WELDERS ONLY.
3. MPI 100% ON LIFTING LUGS
4. 2" INSULATION ON UNDERSIDE OF SUMP TANK, AND FLOOR DRAIN SUMP.

REVISIONS								
REV	DESCRIPTION	DATE	BY	CHK	ENG	SHOP	QCI	PM
0	ISSUED FOR CONSTRUCTION	15AUG14	JP					

TOLERANCES
(UNLESS OTHERWISE STATED)
REFER TO ASME B16
FABRICATION TOLERANCES ± 1/8" [3.2]
ANGLES ± 1°

MACHINING TOLERANCES
X ± 0.1" ±2.5]
XX ± 0.01" ±0.25]
XXX ± 0.005" ±0.13]
ANGLES - ±0.5° or ±0'00"30s
THREADS: EXTERNAL-CLASS 2A
INTERNAL-CLASS 2B
FLATNESS &/OR STRAIGHTNESS:
0.005/IN [0.13/25.4]

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
ALL DIMENSIONS IN [] ARE mm
DO NOT SCALE DRAWING
DIMENSIONS AND TOLERANCING
PER ANSI Y14.5M-1994
IF IN DOUBT - ASK



APEGGA PERMIT TO PRACTICE No: P07612 ABSA AUTH. No: AQP21428
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MODELED: JP
DRAWN: JP
CHECKED: SL
APPROVED: AW
TAG No: -
SCALE: N.T.S.

DATE: 20MAY14
DATE: 02JUL14
DATE: 03JUL14
DATE: 04JUL14
CALC. WEIGHT: 18158.4 lbs.

SKID ASSEMBLY
CLIENT: PROGRESS ENERGY CANADA LTD.
CONSULT: KEYWEST PROJECTS LTD.
TITLE: CARIBOU SOUTH REFRIGERATION PLANT
PO No: PG093-004-PO-21-07
LOCATION: C-16-F/94-G-7
REV No: 0