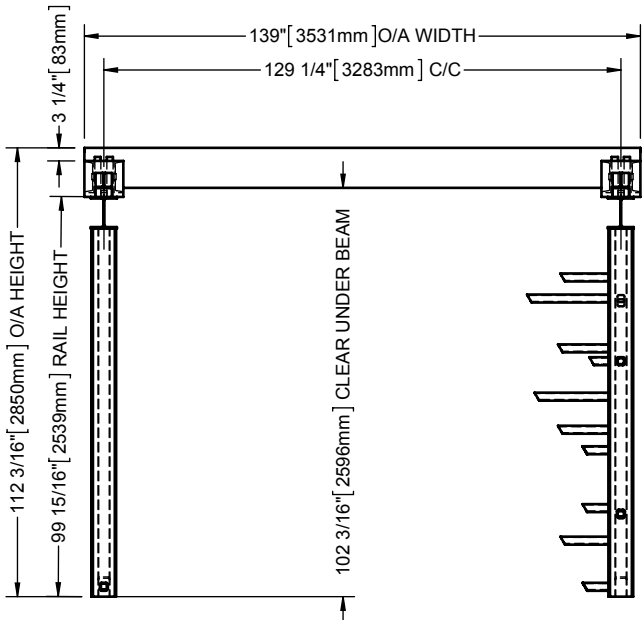
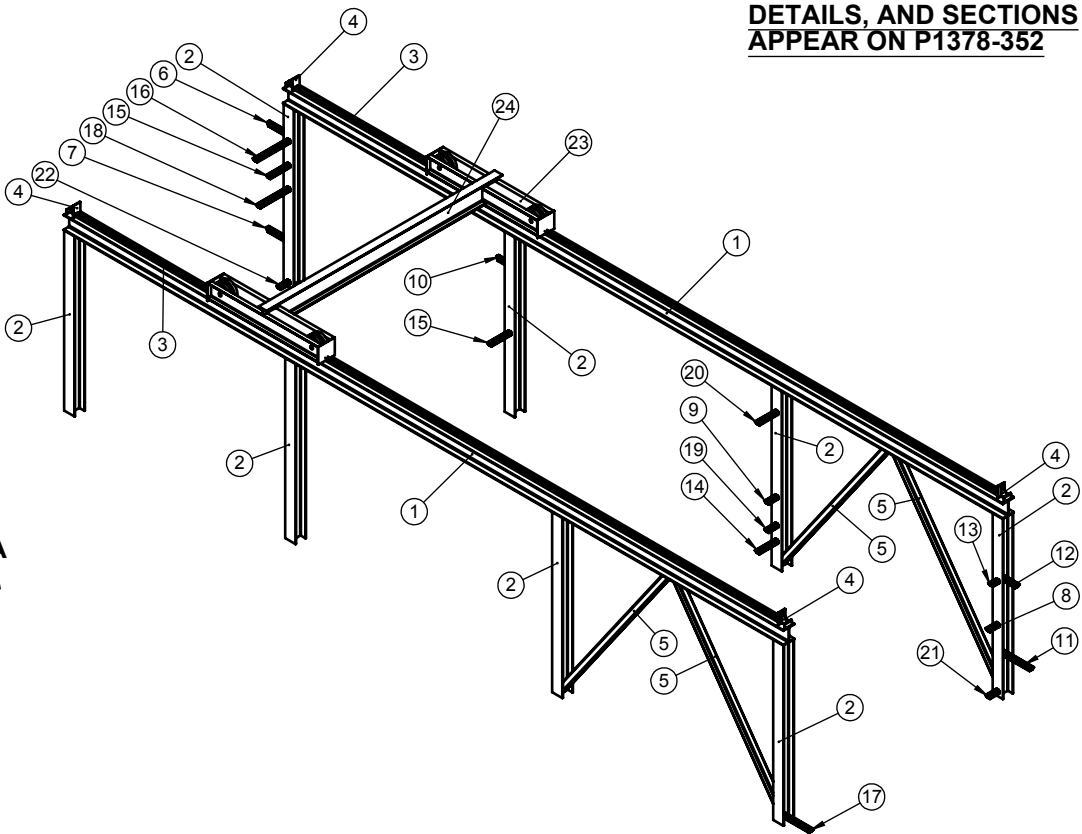
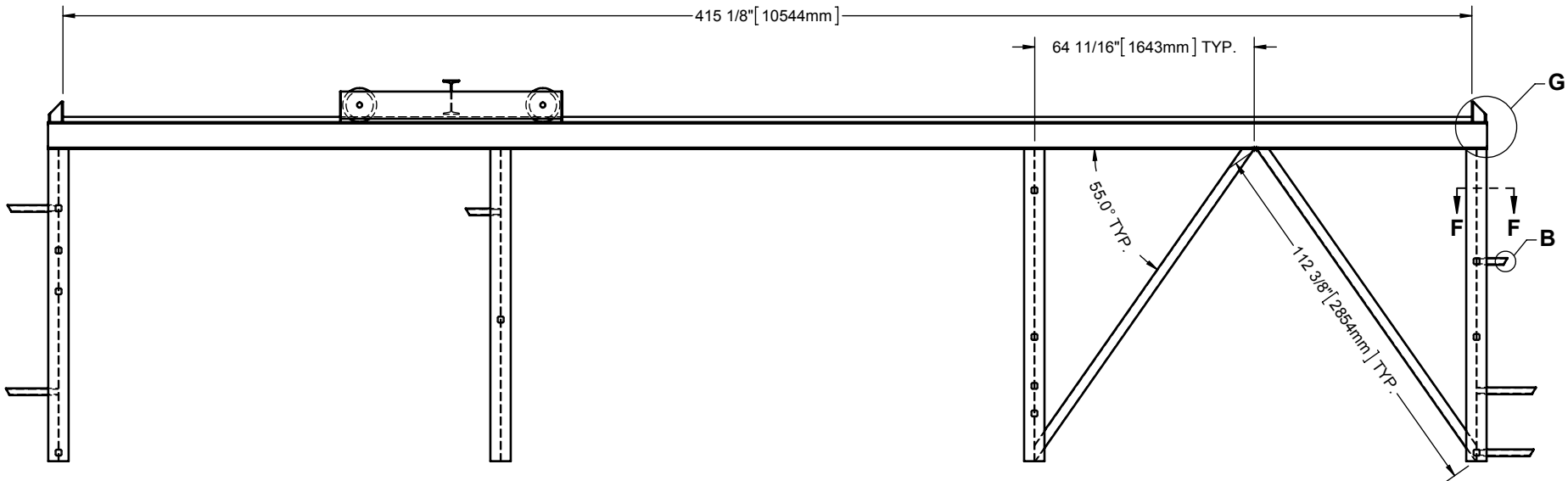
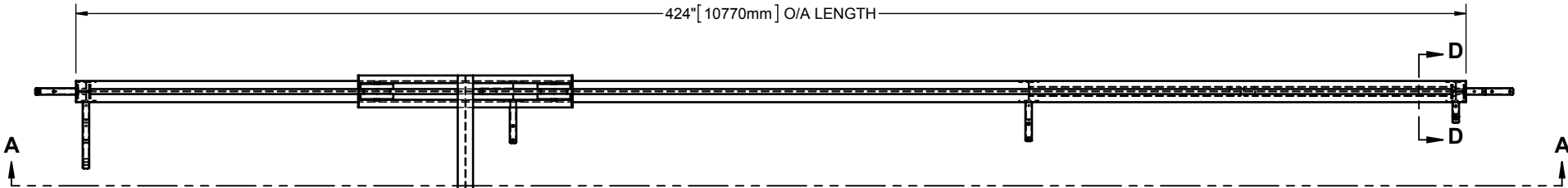


BILL OF MATERIAL						
ITEM NO.	WPEP	QTY.	DESCRIPTION	LENGTH	WIDTH	WEIGHT
1		2	W8x24	424"		50W 851.4
2		8	W6x20	92 1/16"		50W 153.2
3		2	BAR, SQUARED 1 1/2"x1 1/2"	415 1/8"		1018 266.2
4		4	W4x13	6"		50W 4.6
5		4	HSS3x3x0.1875	112 1/2"		50W 62.7
6		1	HSS 2x2x0.250	14 7/8"		50W 6.4
7		1	HSS 2x2x0.250	15 3/8"		50W 6.6
8		1	HSS 2x2x0.250	6 3/8"		50W 2.6
9		1	HSS 2x2x0.250	6 1/2"		50W 2.6
10		1	HSS 2x2x0.250	10 1/8"		50W 4.2
11		1	HSS 2x2x0.250	17 3/8"		50W 7.5
12		1	HSS 2x2x0.250	9"		50W 3.8

BILL OF MATERIAL						
ITEM NO.	WPEP	QTY.	DESCRIPTION	LENGTH	WIDTH	WEIGHT
13		1	HSS 2x2x0.250	4 13/16"		50W 1.9
14		1	HSS 2x2x0.250	12"		50W 5.1
15		2	HSS 2x2x0.250	12 5/8"		50W 5.4
16		1	HSS 2x2x0.250	20 3/8"		50W 8.9
17		1	HSS 2x2x0.250	16 3/4"		50W 7.2
18		1	HSS 2x2x0.250	18 1/2"		50W 8.1
19		1	HSS 2x2x0.250	6 1/2"		50W 2.7
20		1	HSS 2x2x0.250	12"		50W 5.1
21		1	HSS 2x2x0.250	6 3/8"		50W 2.6
22		1	HSS 2x2x0.250	6 1/2"		50W 2.6
23		4	C8x13.75	65"		50W 74.5
24		1	S10x25.4	139"		50W 270.4

DETAILS, AND SECTIONS
APPEAR ON P1378-352



- GENERAL NOTES:
- GENERAL SHOP TOLERANCES ARE +/- 1/8"
 - ALL WELDING TO BE PERFORMED BY CWB CERTIFIED WELDERS ONLY.

REVISIONS							
REV	DESCRIPTION	DATE	BY	CHK	ENG	SHOP	QCI
0	ISSUED FOR CONSTRUCTION	15AUG14	JP				

TOLERANCES
(UNLESS OTHERWISE STATED)
REFER TO ASME B16

FABRICATION TOLERANCES ± 1/8" [3.2]
ANGLES ± 1°

MACHINING TOLERANCES
X ± 0.1" ±2.5
XX ± 0.01" ±0.25
XXX ± 0.005" ±0.13
ANGLES - ±0.5° or ±0'00"30s

THREADS: EXTERNAL-CLASS 2A
INTERNAL-CLASS 2B
FLATNESS &/OR STRAIGHTNESS:
0.005/IN [0.13/25.4]

THIRD ANGLE PROJECTION



UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES
ALL DIMENSIONS IN [] ARE mm

DO NOT SCALE DRAWING

DIMENSIONS AND TOLERANCING
PER ANSI Y14.5M-1994

IF IN DOUBT - ASK



APEGGA PERMIT TO PRACTICE No: P07612 ABSA AUTH. No: AQP21428

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MODELED: JP DATE: 03JUN14
DRAWN: JP DATE: 10JUL14
CHECKED: SL DATE: 10JUL14
APPROVED: AW DATE: 11JUL14
REF No: -

TAG No: P1378
SCALE: NTS
CALC. WEIGHT: 4773.3 lbs.

CRANE GENERAL ASSY.

CLIENT: PROGRESS ENERGY CANADA LTD.
CONSUL: KEYWEST PROJECTS LTD.
TITLE: CARIBOU REFRIGERATION PLANT

CRANE ASSEMBLY DRAWING

PO No.: PG093-004-PO-21-07 LOCATION: C-16-F/94-G-7
DWG No.: P1378-351 REV: 0