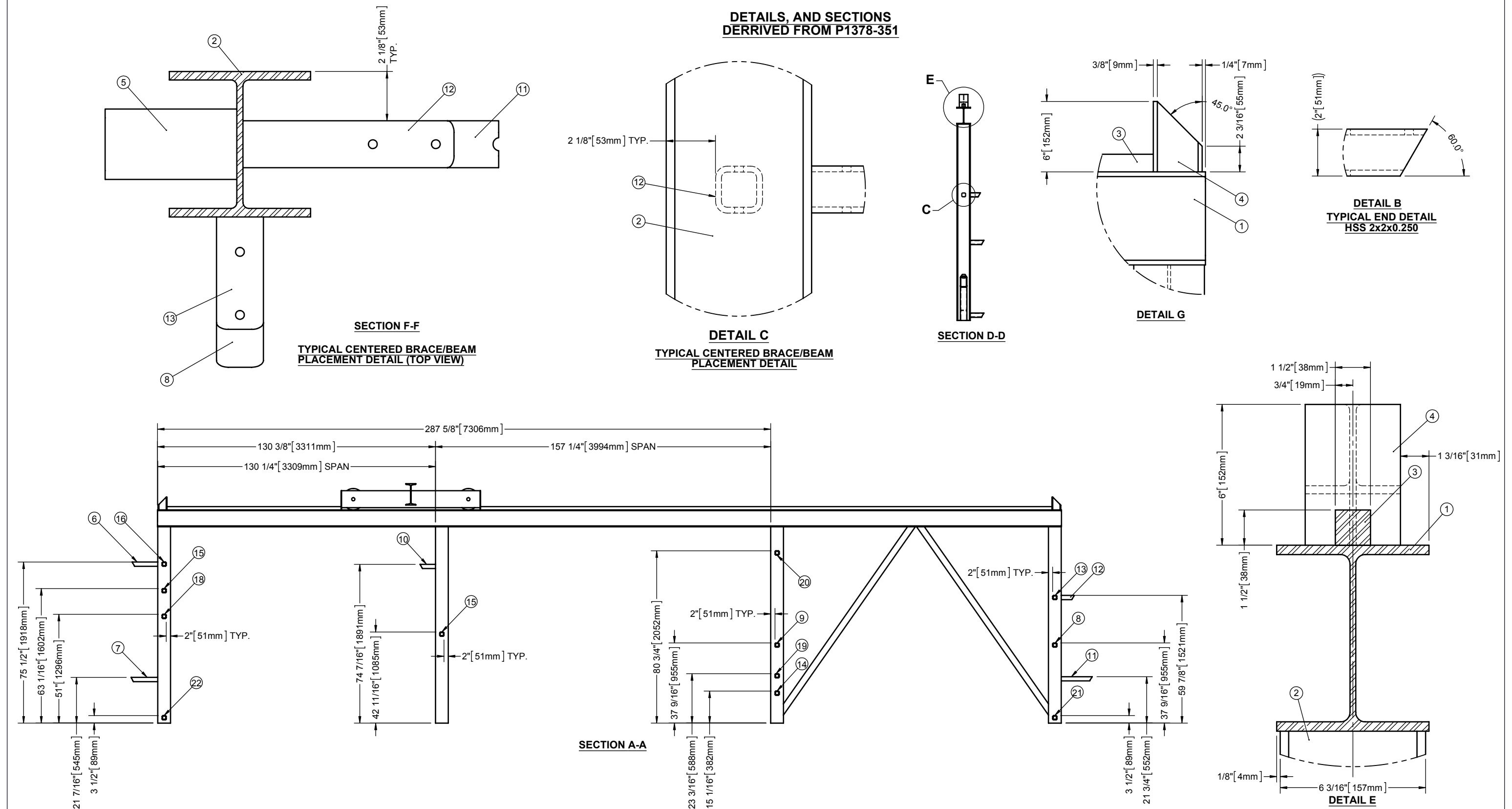




GENERAL NOTES: 1. GENERAL SHOP TOLERANCES ARE +/- 1/8" 2. ALL WELDING TO BE PERFORMED BY CWB CERTIFIED WELDERS ONLY.										REVISIONS <table><tr><th>REV</th><th>DESCRIPTION</th><th>DATE</th><th>BY</th><th>CHK</th><th>ENG</th><th>SHOP</th><th>QCI</th><th>PM</th></tr><tr><td>0</td><td>ISSUED FOR CONSTRUCTION</td><td>15AUG14</td><td>JP</td><td></td><td></td><td></td><td></td><td></td></tr></table>								REV	DESCRIPTION	DATE	BY	CHK	ENG	SHOP	QCI	PM	0	ISSUED FOR CONSTRUCTION	15AUG14	JP						TOLERANCES (UNLESS OTHERWISE STATED) REFER TO ASME B16 FABRICATION TOLERANCES ± 1/8" [3.2] ANGLES ± 1° MACHINING TOLERANCES .X ± 0.1" ±[2.5] .XX ± 0.01" ±[0.25] .XXX ± 0.005" ±[0.13] ANGLES - ±0.5° or ±0'00"30s THREADS: EXTERNAL-CLASS 2A INTERNAL-CLASS 2B FLATNESS &/OR STRAIGHTNESS: 0.005/IN [0.13/25.4]				THIRD ANGLE PROJECTION  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ALL DIMENSIONS IN [] ARE mm DO NOT SCALE DRAWING DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1994 IF IN DOUBT - ASK				 APEGA PERMIT TO PRACTICE No: P07612 ABSA AUTH. No: AQP21428 THIS DRAWING CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION, AND IS NOT TO BE REPRODUCED, DISTRIBUTED, OR TRANSMITTED IN ANY FORM WITHOUT EXPRESS WRITTEN PERMISSION FROM WESTPOWER. THIS DRAWING IS THE PROPERTY OF WESTPOWER AND SHALL BE RETURNED UPON REQUEST. ALL PATENTS, AND COPYRIGHTS RESERVED.				<table><tr><td>MODELED: JP</td><td>DATE: 03JUN14</td><td rowspan="5">CRANE GENERAL ASSY. CLIENT: PROGRESS ENERGY CANADA LTD. CONSUL: KEYWEST PROJECTS LTD. TITLE: CARIBOU REFRIGERATION PLANT - CRANE ASSEMBLY DRAWING</td></tr><tr><td>DRAWN: JP</td><td>DATE: 10JUL14</td></tr><tr><td>CHECKED: SL</td><td>DATE: 10JUL14</td></tr><tr><td>APPROVED: AW</td><td>DATE: 11JUL14</td></tr><tr><td>REF No: -</td><td></td></tr><tr><td colspan="2">TAG No: P1378</td><td>PO No.: PG093-004-PO-21-07</td><td>LOCATION: C-16-F/94-G-7</td></tr><tr><td colspan="2">SCALE: NTS 47793 lbs.</td><td colspan="2">DWG No.: P1378-352</td></tr></table>				MODELED: JP	DATE: 03JUN14	CRANE GENERAL ASSY. CLIENT: PROGRESS ENERGY CANADA LTD. CONSUL: KEYWEST PROJECTS LTD. TITLE: CARIBOU REFRIGERATION PLANT - CRANE ASSEMBLY DRAWING	DRAWN: JP	DATE: 10JUL14	CHECKED: SL	DATE: 10JUL14	APPROVED: AW	DATE: 11JUL14	REF No: -		TAG No: P1378		PO No.: PG093-004-PO-21-07	LOCATION: C-16-F/94-G-7	SCALE: NTS 47793 lbs.		DWG No.: P1378-352	
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