



SECTION A-A
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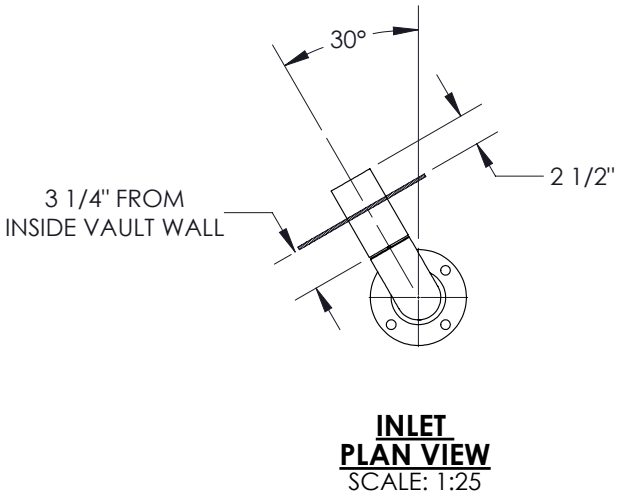
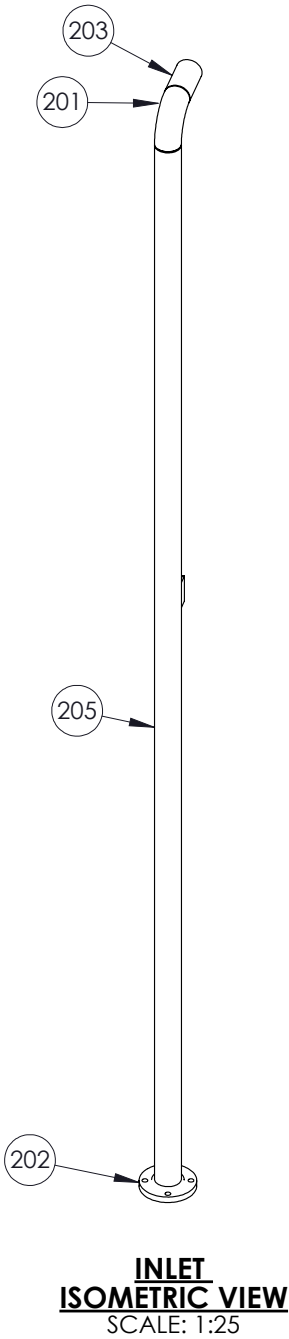
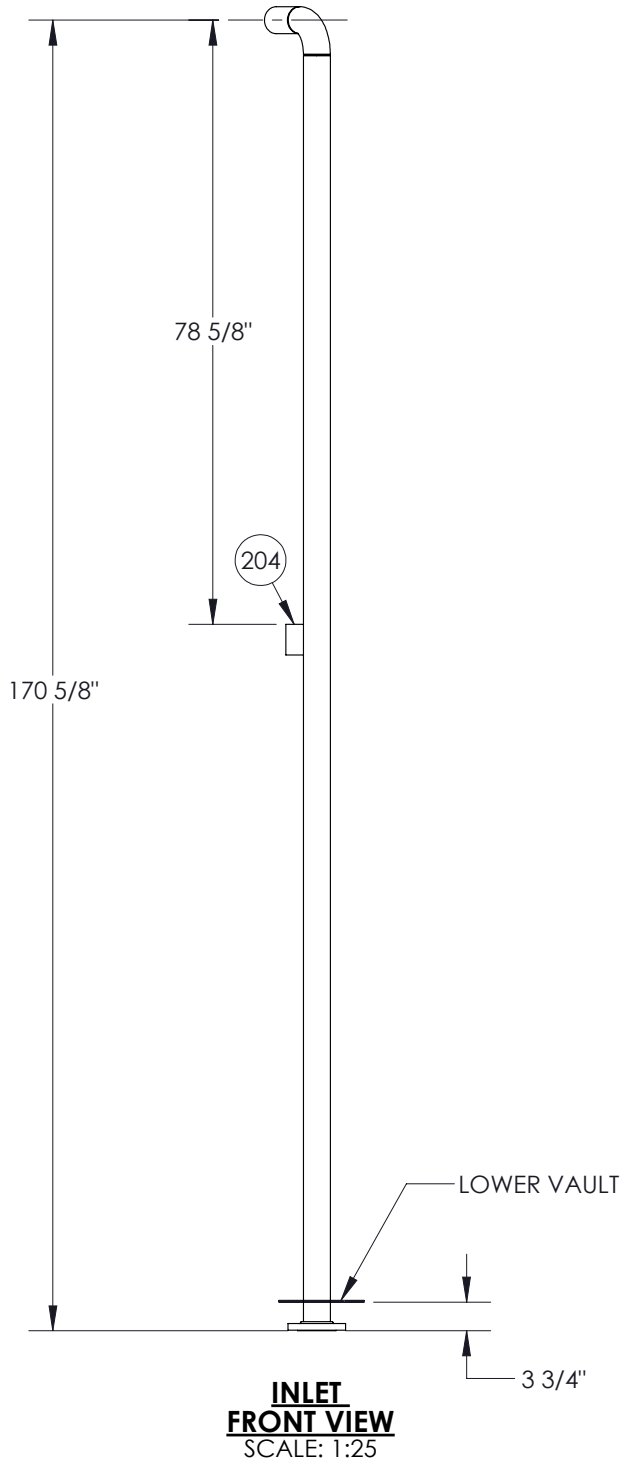


- ISSUED FOR
CONSTRUCTION

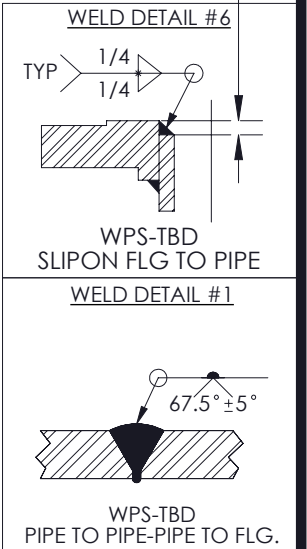
DWN: CT	CHK:	APP:
DATE: NOV 15/13	DATE:	DATE:
SCALE: 1:40	DWG: NWPL-00097	REV: 0
SHEET: 1 OF 6		

08685-001-004-T-40	ENVIROVAULT LOWER ASSEMBLY	0	APR 10/14	CT			ISSUED FOR CONSTRUCTION
08685-001-004-T-00	TANK ASSEMBLY	A	NOV 15/13	CT	-	-	ISSUED FOR APPROVAL
DOCUMENT NO.	DESCRIPTION	REV	DATE	BY	CHK	APP	
REFERENCE DRAWINGS		DRAWING REVISIONS					

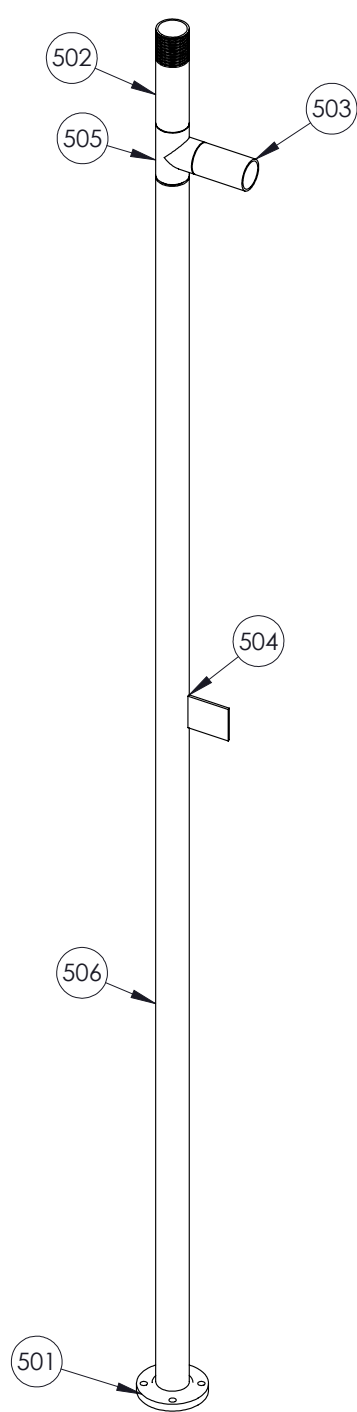
ITEM	MATERIAL	DESCRIPTION	MTR #	LENGTH	QTY.
201	SA-234-WPB	ELBOW 3" LR 90 DEG SCH. STD/40			1
202	SA-105N	FLANGE 3" 150 ANSI RFSO			1
203	SA-106B	PIPE, 3" SCH. STD/40		6"	1
204	SA-36/44W	STEEL FLAT BAR - 1/4" THK x 4"		6 1/8"	1
205	SA-106B	PIPE, 3" SCH. STD/40		165 3/4"	1



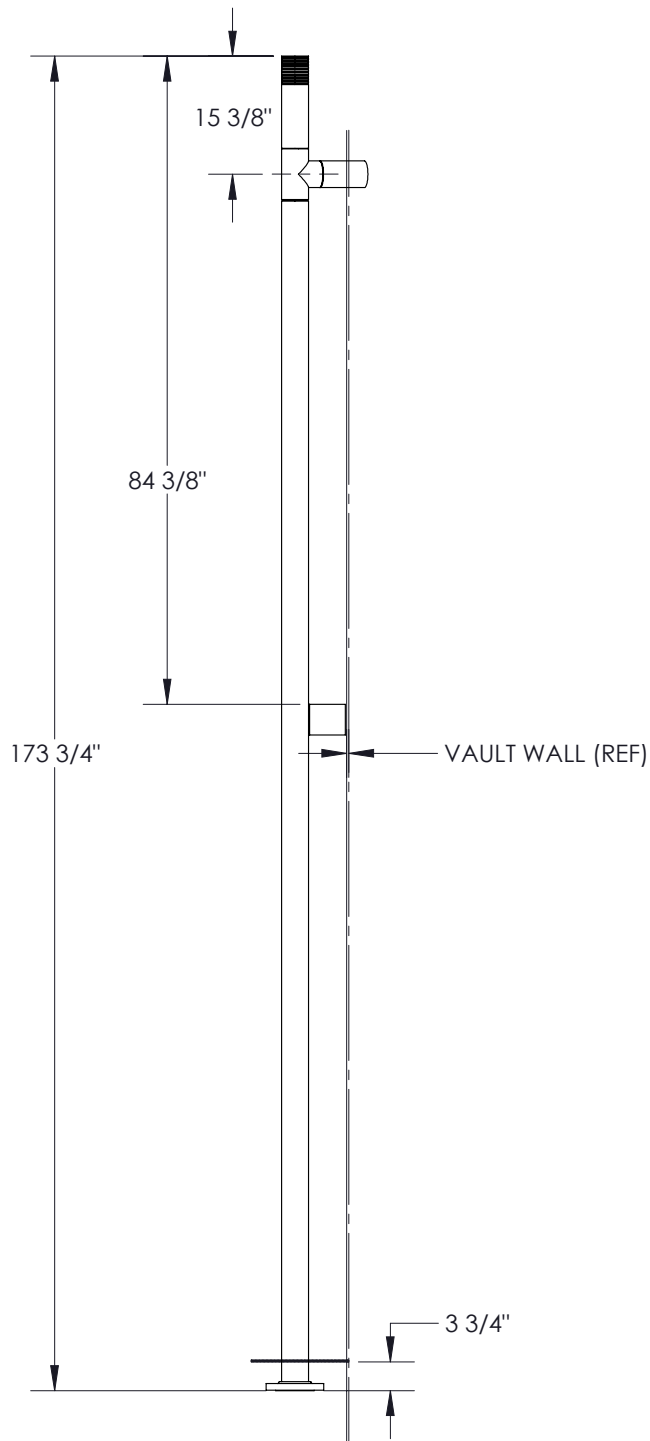
- NOTES
- 1. ALL DIMENSIONS SHALL HAVE A TOLERANCE OF $\pm 1/8"$ UNLESS OTHERWISE SPECIFIED.
 - 2. DIMENSIONS INCLUDE $1/8"$ ROOT GAP.
 - 3. ALL BOLT HOLES STRADDLE COMMON CENTER LINE.
 - 4. CUT LENGTHS FOR PIPE ARE FOR REFERENCE ONLY.



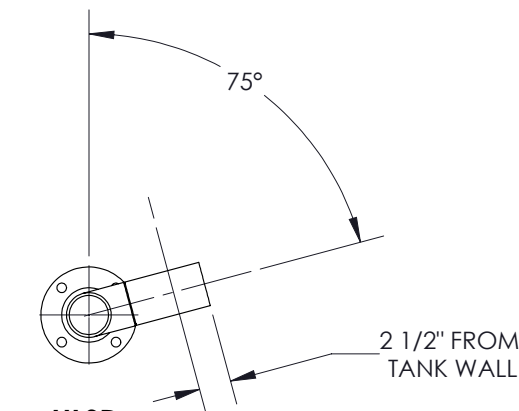
								ISSUED FOR CONSTRUCTION SIGNED: _____ DATE: _____ W.O.: _____ S/N: _____	ENVIROVAULT the future, accelerated in tank design  NWP THIS DRAWING IS PROPERTY OF ENVIROVAULT AND MAY NOT BE REPRODUCED WITHOUT PERMISSION. THIS DRAWING MUST BE RETURNED UPON REQUEST.	ENVIROVAULT 400 BBL DUOVAULT TANK-IN-TANK c/w INLET, OUTLET & HLSD VERSION 1 INTERNAL VAULT PIPING INLET			
													DWN: CT
											DATE: NOV 15/13	DATE:	DATE:
											SCALE: 1:25	DWG: NWPL-00097	
											SHEET: 2 OF 6	REV: 0	
08685-001-004-T-401	ENVIROVAULT LOWER ASSEMBLY	0	APR. 10/14	CT			ISSUED FOR CONSTRUCTION						
08685-001-004-T-001	TANK ASSEMBLY	A	NOV 15/13	CT	-	-	ISSUED FOR APPROVAL						
DOCUMENT NO.	DESCRIPTION	REV	DATE	BY	CHK	APP							
REFERENCE DRAWINGS		DRAWING REVISIONS						ALL DIMENSIONS IN INCHES					



HLSD
ISOMETRIC VIEW
SCALE: 1:20



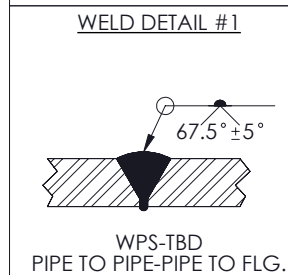
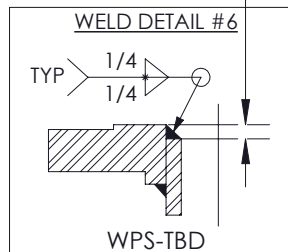
HLSD
ELEVATION VIEW
SCALE: 1:25



HLSD
PLAN VIEW
SCALE: 1:15

ITEM	MATERIAL	DESCRIPTION	SHIP LOOSE	MTR #	LENGTH	QTY.
501	SA-105N	FLANGE 3" 150 ANSI RF50				1
502	SA-105N	PIPE, 3" SCH. STD/40 BOExTOE			12"	1
503	SA-106B	PIPE, 3" SCH. STD/40			6"	1
504	SA-36/44W	STEEL FLAT BAR - 1/4" THK x 4"			4 13/16"	1
505	SA-234WPB	TEE 3" SCH STD/40 BW				1
506	SA-106B	PIPE, 3" SCH. STD/40			154 5/8"	1

- NOTES**
1. ALL DIMENSIONS SHALL HAVE A TOLERANCE OF $\pm 1/8"$ UNLESS OTHERWISE SPECIFIED.
 2. DIMENSIONS INCLUDE 1/8" ROOT GAP.
 3. ALL BOLT HOLES STRADDLE COMMON CENTER LINE.
 4. CUT LENGTHS FOR PIPE ARE FOR REFERENCE ONLY.



08685-001-004-T-401	ENVIROVAULT LOWER ASSEMBLY	0	APR 10/14	CT			ISSUED FOR CONSTRUCTION
08685-001-004-T-001	TANK ASSEMBLY	A	NOV 15/13	CT	-	-	ISSUED FOR APPROVAL
DOCUMENT NO.	DESCRIPTION	REV	DATE	BY	CHK	APP	
REFERENCE DRAWINGS		DRAWING REVISIONS					

ISSUED FOR CONSTRUCTION

SIGNED: _____

DATE: _____

W.O.: _____

S/N: _____

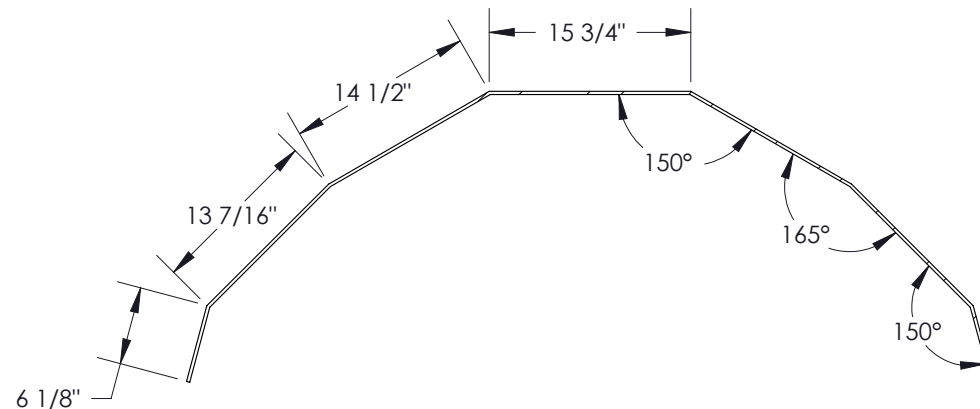
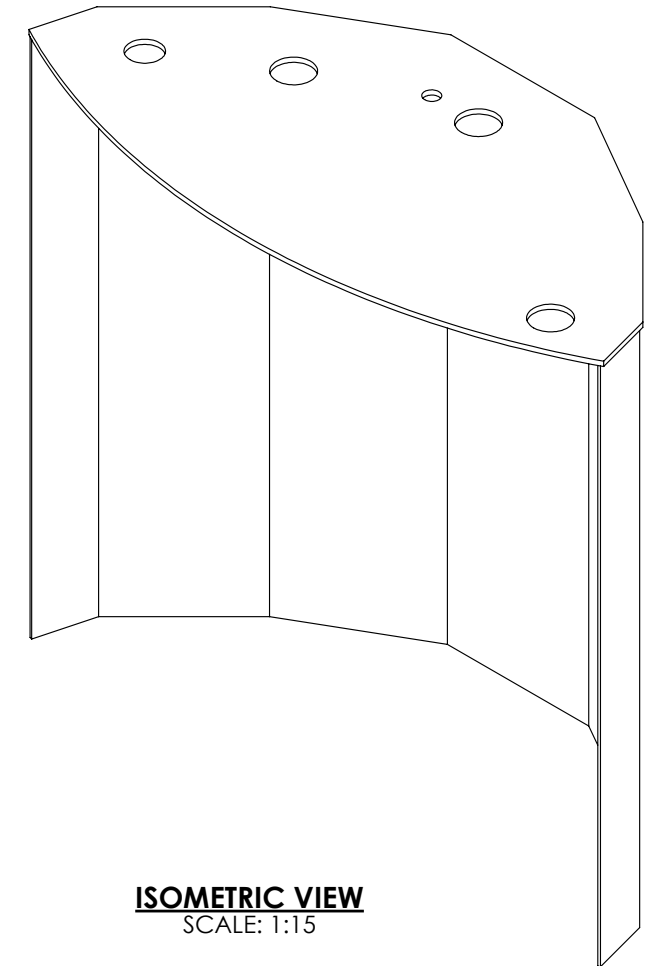
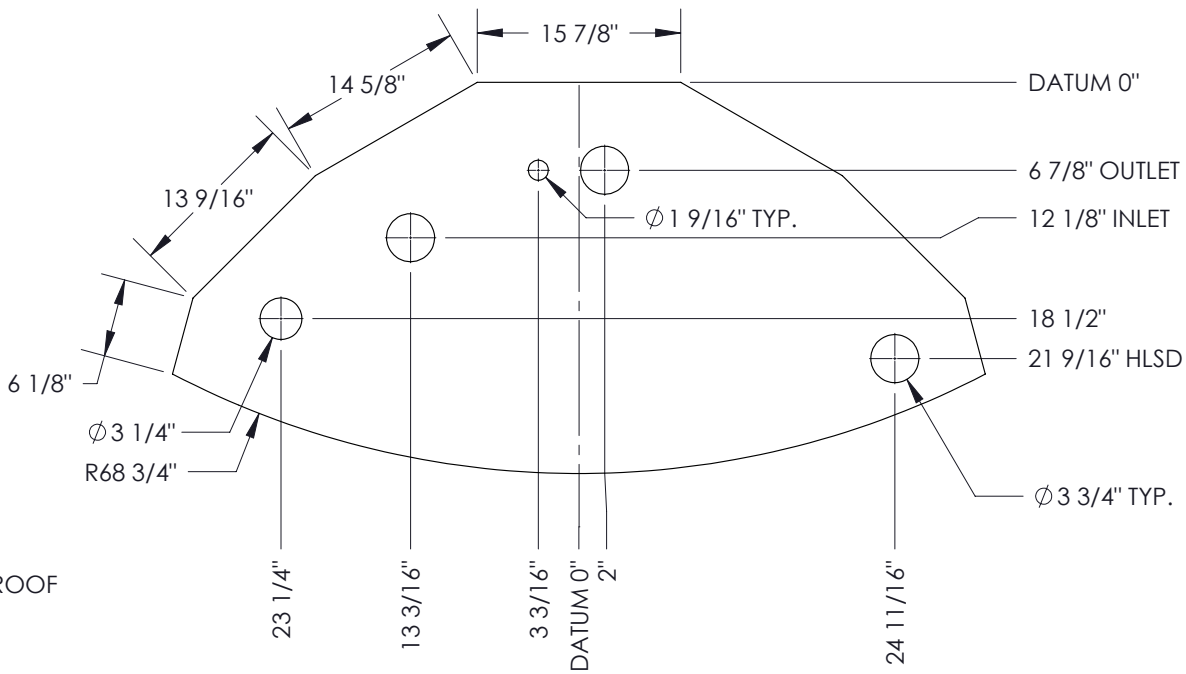
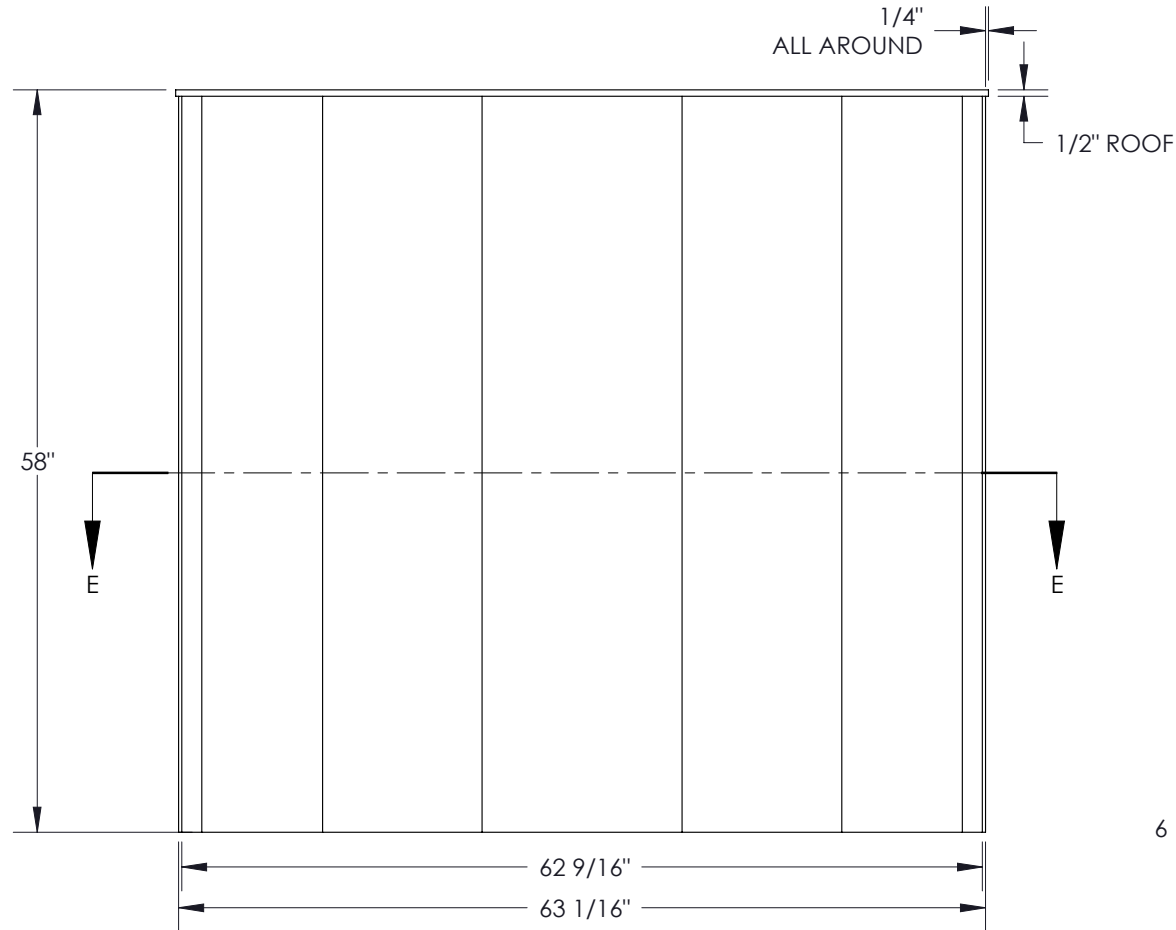
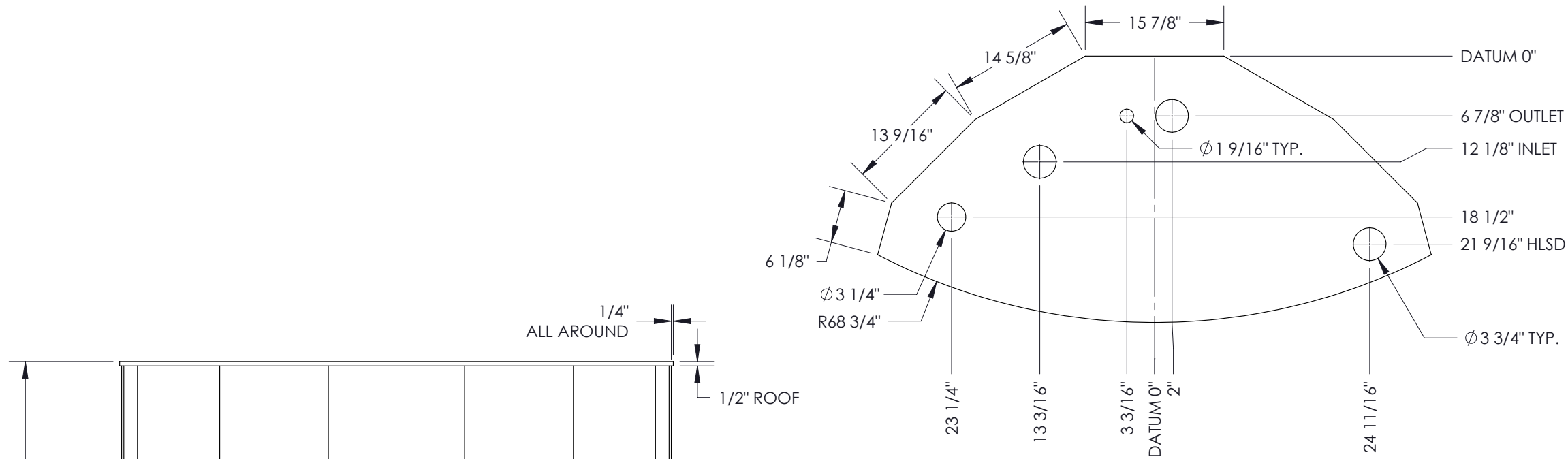
ALL DIMENSIONS IN INCHES



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ENVIROVAULT
400 BBL DUOVAULT TANK-IN-TANK
c/w INLET, OUTLET & HLSD
VERSION 1
INTERNAL/EXTERNAL VAULT PIPING HLSD

DWN: CT	CHK:	APP:
DATE: NOV 15/13	DATE:	DATE:
SCALE: 1:20	DWG: NWPL-00097	REV: 0
SHEET: 4 OF 6		



FRONT VIEW
SCALE: 1:15

PLAN VIEW
SCALE: 1:15

ISOMETRIC VIEW
SCALE: 1:15

SECTION E-E
SCALE: 1:15

NOTES
T. BREAK DIMENSIONS USING 1/8" BREAK RADIUS.

								ISSUED FOR CONSTRUCTION	 	ENVIROVAULT 400 BBL DUOVAULT TANK-IN-TANK c/w INLET, OUTLET & HLSD VERSION 1 VAULT 7 SIDED 62 11/16" x 58" HEIGHT ASSEMBLY			
										DWN: CT	CHK:	APP:	
										DATE: NOV 15/13	DATE:	DATE:	
										SCALE: 1:15	DWG: NWPL-00097		
08685-001-004-T-001	ENVIROVAULT LOWER ASSEMBLY	0	APR.10/14	CT			ISSUED FOR CONSTRUCTION	SIGNED: _____		REV: 0			
08685-001-004-T-001	TANK ASSEMBLY	A	NOV 15/13	CT	-	-	ISSUED FOR APPROVAL	DATE: _____		SHEET: 5 OF 6			
								W.O.: _____					
DOCUMENT NO.	DESCRIPTION	REV	DATE	BY	CHK	APP		S/N: _____	THIS DRAWING IS PROPERTY OF ENVIROVAULT AND MAY NOT BE REPRODUCED WITHOUT PERMISSION. THIS DRAWING MUST BE RETURNED UPON REQUEST.				
REFERENCE DRAWINGS		DRAWING REVISIONS						ALL DIMENSIONS IN INCHES					

