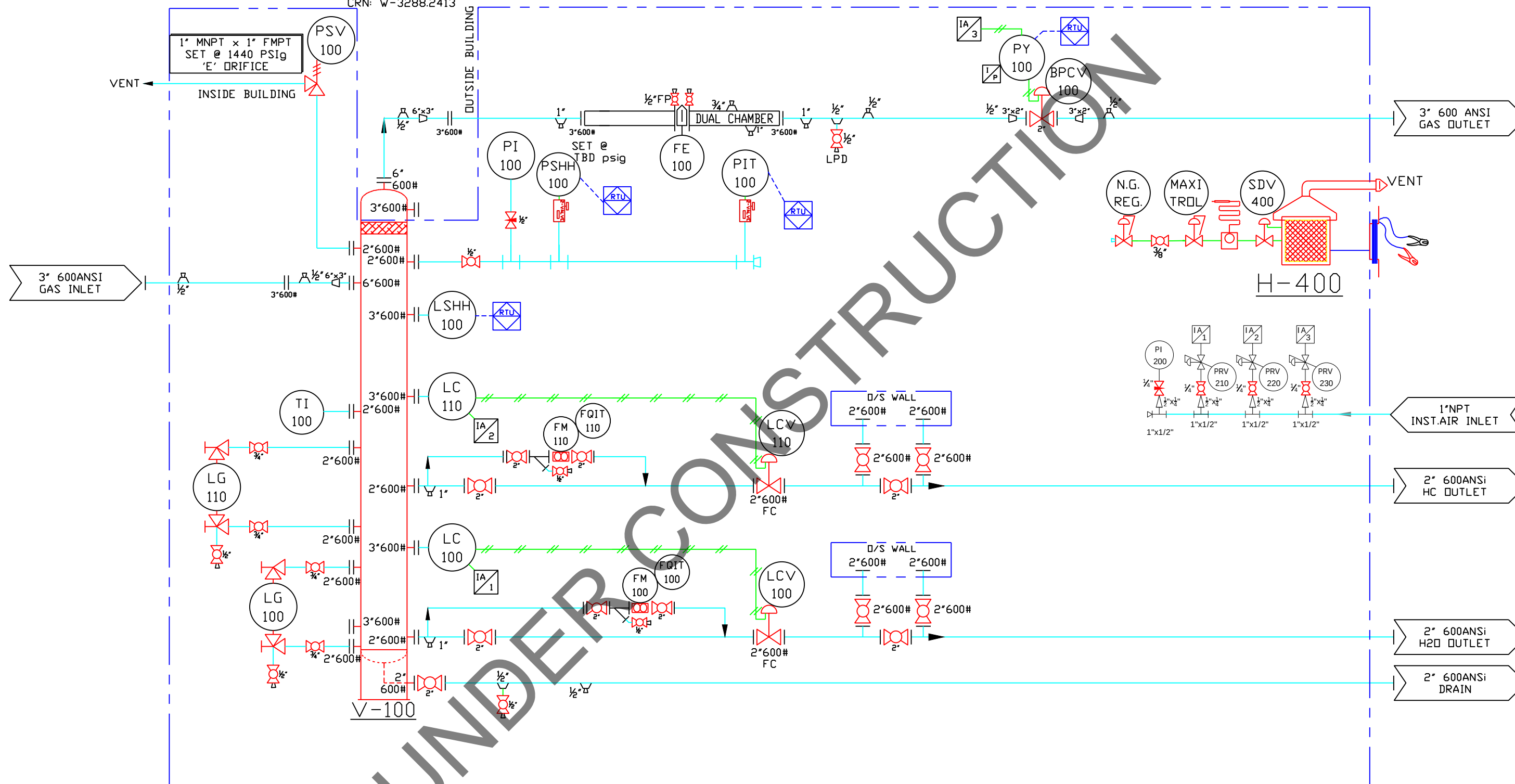


V100-S/N:V24-14683

ALLIED: 36"OD X 10' S/S  
DESIGN PRESSURE: 1440 PSI @ 130°F, 1/8"  
C.A.  
DRESSED 3 PHASE, RT-1, PWHT  
REGISTERED IN AB, BC, SK. & MB.  
CRN: W-3288.2413

CCI 20,000 BTU/HR, 24"x24"  
12VDC START w/ 30' CABLES  
SAFETY SHUT OFF, 912 REGULATOR  
TEMP CONTROL, NATURAL GAS



THREADED PIPE TO BE ASSEMBLED ACCORDING TO THE FOLLOWING PROCEDURE.  
PIPE THREAD ASSEMBLY PROCEDURE NUMBER TKSC-TA-1  
PROCESS PIPING:  
FABRICATED TO ASME B31.3 NORMAL, 100% RADIOGRAPHY FOR EACH WELDER  
MAWP 1440 @ -20°F to 130°F, CORROSION ALLOWANCE: 0.125"  
PWHT NONE/ BRINELL HARDNESS TEST 100%WELDS <197 BHN  
HYDROTESTED w/ WATER @ 2160PSI.  
INSTRUMENT AIR HEADER:  
FABRICATED TO ASME B31.3 NORMAL, VISUAL INSPECTION OF THREADED JOINTS  
MAWP 150 @ -20°F to 100°F, CORROSION ALLOWANCE: 0.0625"  
PWHT N/A, AIR & FUNCTION TEST @ 165PSI.

ISSUED TO SITE: DATE:

## STAMPS & PERMITS

|     |          |                     |     |       |      |
|-----|----------|---------------------|-----|-------|------|
|     |          |                     |     |       |      |
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|     |          |                     |     |       |      |
| A   | 03-11-25 | ISSUED FOR APPROVAL | CT  |       |      |
| NO. | DATE     | REVISIONS           | DWN | CHK'D | DAPP |

|                             |                     |                                                                                                                                |                                                                                                   |
|-----------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| DATE<br>03-11-2025          |                     | CLIENT                                                                                                                         |                                                                                                   |
| DESIGNED BY                 |                     | TITLE<br><br>36"OD x 10'-0" S/S SOUR VERT. SEPARATOR<br>DESIGN PRESSURE 1440 PSIG @ 130°F c/w<br>8'x10'-6" FOAM PANEL BUILDING |                                                                                                   |
| DRAWN BY<br><b>C.TOWERS</b> |                     |                                                                                                                                |                                                                                                   |
| CHECKED BY                  |                     |                                                                                                                                |                                                                                                   |
| APPROVED BY                 |                     |                                                                                                                                |                                                                                                   |
| JOB NO.<br>18476            |                     | FILENAME<br>18476PID                                                                                                           | REFERENCE NO.                                                                                     |
| SCALE<br>NTS                | SHEET NO.<br>1 OF 1 | DRAWING NO.<br>TKS#18476PID                                                                                                    | REV. NO.<br> |